

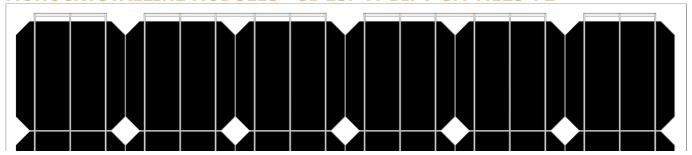
N.I.F.: ESB-54.627.278 Paseo de los Molinos, 12, Bajo 03660 – NOVELDA (Alicante) SPAIN Tel./Fax: +34 965075767

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PHOTOVOLTAIC SOLAR ENERGY

MONOCRYSTALLINE MODULES - SI-ESF-M-BIPV-SM-M125-72



Solar Innova uses the latest materials to manufacture photovoltaic modules. Our modules are ideal for any application that uses the photoelectric effect as a clean energy source because of its minimal chemical pollution and no noise pollution. Thanks to its design, can be integrated easily into any installation.

The front of the module contains a tempered solar glass with high transmissivity, low reflectivity and low iron content.

These PV modules use high-efficiency monocrystalline silicon cells (the cells are made of a single crystal of high purity silicon) to transform the energy of sunlight into electric energy. Each cell is electrically rated to optimize the behavior of the module.

The cell circuit is laminated using EVA (Ethylene-Vinyl Acetate) as a encapsulant in combination with a tempered glass on its front and a plastic polymer (Tedlar) on the back which provides complete protection and seals against environmental agents and electrical insulation.

The junction boxes with IP67, are made from high temperature resistant plastics and containing terminals, connection terminals and protection diodes (by-pass). These modules are supplied with

symmetric lengths of cable, with a diameter of copper section of 4 mm and an extremely low contact resistance, all designed to achieve the minimum voltage drop losses.

Our modules comply with all safety requirements not only flexibility but also double insulation and high resistance to UV rays, all are suitable for use in outdoor applications. The design of these modules makes their integration in both industrial and residential buildings (one of the most emerging sectors in the photovoltaic market), and other infrastructure, simple and aesthetic.

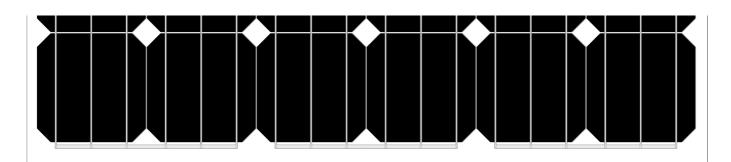
WARRANTIES

Our manufacturing plants have been prepared in accordance with the ISO 9001:2008, ISO 14001:2004 and OHSAS 18001:2007.

We have quality control divided into three elements:

- √ Regular inspections allow us to guarantee the quality of the raw material.
- ✓ Quality control in the process of our manufacturing procedures.
- ✓ Quality control of finished products, we conduct through inspections and tests of reliability and performance.

Our PV modules are certified by internationally recognized laboratories and are proof of our strict adherence to international safety standards, long term performance and overall quality of products.





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ELECTRICAL CHARACTERISTICS (STC)							
Maximum power (Pmpp)	Wp	195	200	205	210	215	220
Tolerance	Wp			0 ~	+ 5		
Voltage at maximum power (Vmpp)	Volts	36.68	36.84	37.14	37.45	37.72	38
Current at maximum power (Impp)	Amperes	5.32	5.43	5.52	5.61	5.70	5.79
Open circuit voltage (Voc)	Volts	45.29	45.12	45.37	45.61	45.82	46.11
Short circuit current (Isc)	Amperes	5.62	5.77	5.86	5.95	6.04	6.13
Maximum system Voltage (Vsyst)	Volts	600 (UL) / 1,000 (IEC)					
Diodes (By-pass)	Quantity	3					
Maximum series fuse	Amperes	10					
Efficiency (ηm)	%	15.27	15.67	16.06	16.45	16.84	17.23
Form Factor	%	≥ 73					

STC:		Irradiance: 1.000 W/m²	ĺ	Module temperature: 25° C		Air quality: 1,5
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ELECTRICAL CHARACTERISTICS (NOCT)							
Maximum power (Pmpp)	Wp	144	147	151	155	158	162
Voltage at maximum power (Vmpp)	Volts	33.8	34.1	34.5	34.9	35.2	35.5
Current at maximum power (Impp)	Amperes	4.27	4.31	4.38	4.45	4.49	4.70
Open circuit voltage (Voc)	Volts	40.8	41.0	41.1	41.2	41.3	42.1
Short circuit current (Isc)	Amperes	4.61	4.70	4.79	4.88	4.97	4.97

	MECHANICAL C	HARACTERISTICS			
Size	Height	1,574 mm	61.97 inches		
	Width	802 mm	31.57 inches		
	Thickness	30 mm	1.18 inches		
Weight	Net	15 kg	33.1 lbs		
Front	Material	High transmissivity to	ughened glass		
	Thickness	4 ± 0.2 mm	0.16 inches		
Cells	Туре	Monocrystalline			
	Quantity	6 x 12 units			
	Size	125 x 125 mm	5 inches		
Serial connection	Quantity	72 units			
Parallel connection	Quantity	1 unit			
Encapsulation	Material	EVA			
	Thickness	$0.50 \pm 0.03 \text{ mm}$	0.020 ± 0.0012 inches		
Back-Sheet	Material	TPT			
	Thickness	$0.32 \pm 0.03 \text{mm}$	0.013 ± 0.0012 inches		
Junction box	Material	PVC			
	Protection	IP67	IP67		
	Isolation	Versus humidity and in	nclement weather		
Cables	Туре	Polarized and symmet	ric in length		
	Length	900 mm	35.4 inches		
	Section	4 mm ²	0.006 inches ²		
	Footures	Low contact resistance			
	Features	Minimal losses for volt	age drop		
Connectors	Material	PVC			
	Туре	MC4			
	Protection	IP67			

THERMAL CHARACTERISTICS					
Temperature coefficient of short circuit current a (Icc)	%/° C	+ 0.0814			
Temperature coefficient of open circuit voltage β (Voc)	%/° C	- 0.3910			
Temperature coefficient of maximum power γ (Pmpp)	%/° C	- 0.5141			
Temperature coefficient of current at maximum power (Impp)	%/° C	+ 0.10			
Temperature coefficient of voltage at maximum power (Vmpp)	%/º C	- 0.38			
NOCT (Nominal Operating Cell Temperature)	° C	+ 47 ± 2			



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TOLERANCES						
Working temperature	о С	0 F	- 40 ~ + 85	- 40 ~ + 185		
Dielectric Isolation Voltage	Volts		3.000			
Relative humidity	%	% 0 ~ 100				
Wind resistance	m/s		60			
	kg/m²	Pa	245	2.400		
	lbs/feet ²		491,56			
Mechanical load-bearing capacity	kg/m²	Pa	551	5.400 (IEC)		
	lbs/feet ²	Pa	75,2	3.600 (UL)		
Fire resistance	Clas	е	С			

MEASUREMENTS PERFORMED IN ACCORDANCE WITH STANDARD TEST METHODS EN 60904-3 AND ASTM E1036, CORRECTED TO STANDARD TEST CONDITIONS (STC)						
Air quality/Spectral distribution	AM	1.5 ASTM G173-03e1 (2,008)				
Luminous intensity/Radiation	1,000					
Cell temperature	о С	25				

MEASUREMENTS PERFORMED IN SOLAR SIMULATOR					
Class	AAA (according to IEC 60904-4)				
Power measurement uncertainty is within	± 3 %				

STRUCTURAL CHARACTERISTICS					
Cells	High efficiency cells with anti-reflective layer of Silicon Nitride.				
Electric conductors	Flat Copper (Cu) bath in a Tin (Sn) and Silver (Ag) alloy, which improves weldability.				
Welding	Of cells and drivers in sections for stress relief.				
Laminate	Composed of ultra-clear tempered glass on the front, thermostable, EVA encapsulant embedding cells and electrical insulation on the rear formed by a tedlar and polyester compound.				
Junction box	Hoses and quick connectors with anti-error. Include bypass diodes, interchangeables thanks to the wiring system has no welds, all electrical contacts are made by pressure, thus avoiding the possibility of cold welding.				

CHARACTERISTICS OF WORK

- The power of solar cells vary in the output of the production process. The different power specifications of these modules reflect this dispersion.
- Cells during the early months of light exposure, may experience a degradation photonics could decrease the value of the maximum power of the module up to 3 %.
- The cells, in normal, operating conditions, reach a temperature above the standard measurement conditions of the laboratory. The NOCT is a quantitative measure of the increase. NOCT measurement is performed under the following conditions: radiation of 0.8 kW/m^2 , temperature 20° C and wind speed of 1 m/s.
- The electrical data reflects typical values of the modules and laminates as measured at the output terminals at the end of the manufacturing process.

WARRANTIES						
Manufacturing defects	Years	12				
Performance	Minimal Rated Power	90 % at 10 years,				
renormance	%/Years	80 % at 25 years.				

CERTIFICATES							
ISO	C€						
IEC	C		UL 1703				



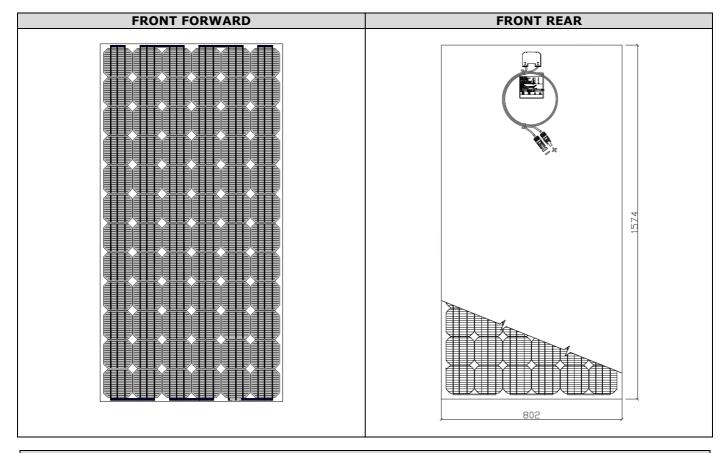
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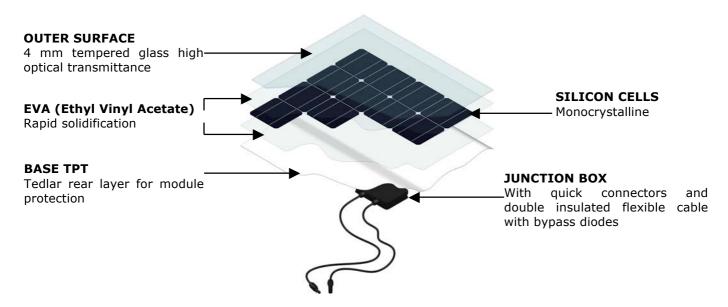


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CONSTRUCTION DETAILS





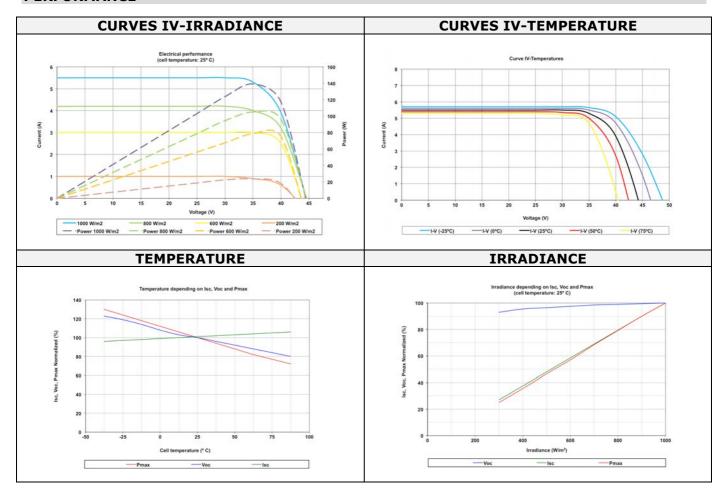
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PERFORMANCE





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PACKAGING AND TRANSPORT



Box	Size	1,625 x 1,100 x 2,119 mm (20' GP) 1,625 x 1,100 x 2,119 mm (40' GP)
	Panels	54 pcs/pallet (20' GP) 40 pcs/pallet (20' GP) 54 pcs/pallet (40' GP)
	Weight pallet (Empty)	236 kg



Container 20' GP	Size	5.898 x 2.352 x 2.393 m 20' x 8' x 8'6"
(each big pallet add 40 pieces	Panels	364 pcs
solar modules by 20 boxes)	Pallets	7 pcs
	Weight (Net)	15.5 kg x 54 pcs + 236 kg = 1,073 kg
		15.5 kg x 40 pcs + 122 kg = 742 kg
	Weight (Gross)	1,073 kg x 7 pallets + 742 kg = 8,253 kg



Container 40' GP	Size	12.025 x 2.352 x 2.393 m 40′ x 8′ x 8′6″
(each big pallet add 4 pieces	Panels	756 pcs
solar modules by 2 boxes)	Pallets	14 pcs
	Weight (Net)	15.5 kg x 54 pcs + 236 kg = 1,073 kg
	Weight (Gross)	1,073 kg x 14 pallets = 15,022 kg