

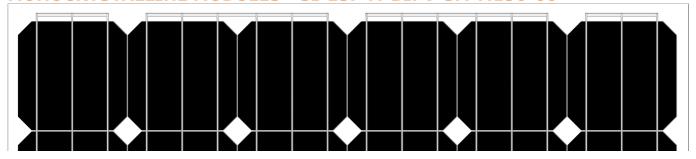
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### PHOTOVOLTAIC SOLAR ENERGY

### MONOCRYSTALLINE MODULES - SI-ESF-M-BIPV-SM-M156-66



Solar Innova uses the latest materials to manufacture photovoltaic modules. Our modules are ideal for any application that uses the photoelectric effect as a clean energy source because of its minimal chemical pollution and no noise pollution. Thanks to its design, can be integrated easily into any installation.

The front of the module contains a tempered solar glass with high transmissivity, low reflectivity and low iron content.

These PV modules use high-efficiency monocrystalline silicon cells (the cells are made of a single crystal of high purity silicon) to transform the energy of sunlight into electric energy. Each cell is electrically rated to optimize the behavior of the module.

The cell circuit is laminated using EVA (Ethylene-Vinyl Acetate) as a encapsulant in combination with a tempered glass on its front and a plastic polymer (Tedlar) on the back which provides complete protection and seals against environmental agents and electrical insulation.

The junction boxes with IP67, are made from high temperature resistant plastics and containing terminals, connection terminals and protection diodes (by-pass). These modules are supplied with

symmetric lengths of cable, with a diameter of copper section of 4 mm and an extremely low contact resistance, all designed to achieve the minimum voltage drop losses.

Our modules comply with all safety requirements not only flexibility but also double insulation and high resistance to UV rays, all are suitable for use in outdoor applications. The design of these modules makes their integration in both industrial and residential buildings (one of the most emerging sectors in the photovoltaic market), and other infrastructure, simple and aesthetic.

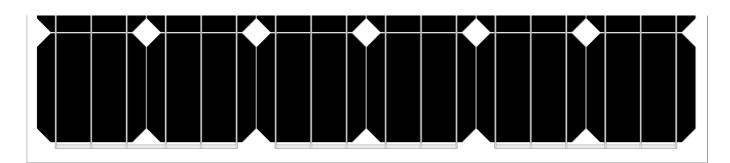
### **WARRANTIES**

Our manufacturing plants have been prepared in accordance with the ISO 9001:2008, ISO 14001:2004 and OHSAS 18001:2007.

We have quality control divided into three elements:

- √ Regular inspections allow us to guarantee the quality of the raw material.
- ✓ Quality control in the process of our manufacturing procedures.
- ✓ Quality control of finished products, we conduct through inspections and tests of reliability and performance.

Our PV modules are certified by internationally recognized laboratories and are proof of our strict adherence to international safety standards, long term performance and overall quality of products.





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# **MONOCRYSTALLINE MODULES - SI-ESF-M-BIPV-SM-M156-66**

ELECTRICAL CHARACTERISTICS (STC)								
Maximum power (Pmpp)	Wp	265	270	275	280	285	290	
Tolerance	Wp			0 ~	+ 5			
Voltage at maximum power (Vmpp)	Volts	32.82	32.98	33.09	33.25	33.57	33.68	
Current at maximum power (Impp)	Amperes	8.07	8.19	8.31	8.42	8.49	8.61	
Open circuit voltage (Voc)	Volts	40.52	40.72	40.85	41.05	41.45	41.58	
Short circuit current (Isc)	Amperes	8.56	8.63	8.70	8.77	8.90	8.97	
Maximum system Voltage (Vsyst)	Volts	600 (UL) / 1,000 (IEC)						
Diodes (By-pass)	Quantity	6						
Maximum series fuse	Amperes	15						
Module-Efficiency	%	14.73	15.01	15.29	15.57	15.85	16.12	
Form Factor	%			≥	73	•	·	

STC:		Irradiance: 1.000 W/m²	ĺ	Module temperature: 25° C		Air quality: 1,5
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ELECTRICAL CHARACTERISTICS (NOCT)								
Maximum power (Pmpp)	Wp	195	199	203	207	210	214	
Voltage at maximum power (Vmpp)	Volts	29.88	30.03	30.13	30.27	30.57	30.67	
Current at maximum power (Impp)	Amperes	6.55	6.65	6.75	6.84	6.89	6.99	
Open circuit voltage (Voc)	Volts	37.04	37.22	37.34	37.52	37.89	38	
Short circuit current (Isc)	Amperes	6.94	7	7.06	7.11	7.22	7.27	

Ī	NOCT:	- <b>Ö</b> -	Irradiance: 800 W/m²	ſ	Air temperature: 20° C	Air quality: 1,5	<b>=</b>	Wind speed: 1 m/s	1
п		~~~	•	(4	) '		0		

	MECHANICAL CHARACTERISTICS						
Size	Height	1,807 mm	71.14 inches				
	Width	976 mm	38.42 inches				
	Thickness	30 mm	1.18 inches				
Weight	Net	21 kg	46.3 lbs				
Front	Material	High transmissivity to	ughened glass				
	Thickness	4 ± 0.2 mm	0.16 inches				
Cells	Туре	Polycrystalline					
	Quantity	6 x 11 units					
	Size	156 x 156 mm	6 inches				
Serial connection	Quantity	66 units	·				
Parallel connection	Quantity	1 unit					
Encapsulation	Materials	EVA					
	Material	0.50 ± 0.03 mm	$0.020 \pm 0.0012$ inches				
Back-Sheet	Thickness	TPT					
	Material	$0.32 \pm 0.03 \text{ mm}$	$0.013 \pm 0.0012$ inches				
Junction box	Thickness	PVC	·				
	Protection	IP67					
	Isolation	Versus humidity and in	nclement weather				
Cables	Туре	Polarized and symmet	ric in length				
	Length	900 mm	35.4 inches				
	Section	4 mm <sup>2</sup>	0.006 inches <sup>2</sup>				
	Faatuusa	Low contact resistance	e				
	Features	Minimal losses for volt	age drop				
Connectors	Material	PVC					
	Туре	MC4					
	Protection	IP67					

THERMAL CHARACTERISTICS					
Temperature coefficient of short circuit current a (Icc)	%/° C	+ 0.0814			
Temperature coefficient of open circuit voltage β (Voc)	%/º C	- 0.3910			
Temperature coefficient of maximum power γ (Pmpp)	%/° C	- 0.5141			
Temperature coefficient of current at maximum power (Impp)	%/º C	+ 0.10			
Temperature coefficient of voltage at maximum power (Vmpp)	%/° C	- 0.38			
NOCT (Nominal Operating Cell Temperature)	° C	+ 47 ± 2			



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TOLERANCES						
Working temperature	۰C	0 F	- 40 ~ + 85	- 40 ~ + 185		
Dielectric Isolation Voltage	Volt	S	3.000			
Relative humidity	%		0 ~ 100			
Wind resistance	m/s 60		60	0		
	kg/m²	Pa	245	2.400		
	lbs/fe	et²	491,56			
Mechanical load-bearing capacity	kg/m²	Pa	551	5.400 (IEC)		
	lbs/feet <sup>2</sup>	Pa	75,2	3.600 (UL)		
Fire resistance	Clas	е	С			

MEASUREMENTS PERFORMED IN ACCORDANCE WITH STANDARD TEST METHODS EN 60904-3 AND ASTM E1036, CORRECTED TO STANDARD TEST CONDITIONS (STC)					
Air quality/Spectral distribution	AM	1.5 ASTM G173-03e1 (2,008)			
Luminous intensity/Radiation	W/m <sup>2</sup>	1,000			
Cell temperature	о С	25			

MEASUREMENTS PERFORMED IN SOLAR SIMULATOR				
Class	AAA (according to IEC 60904-4)			
Power measurement uncertainty is within	± 3 %			

STRUCTURAL CHARACTERISTICS				
Cells	High efficiency cells with anti-reflective layer of Silicon Nitride.			
Electric conductors	Flat Copper (Cu) bath in a Tin (Sn) and Silver (Ag) alloy, which improves weldability.			
Welding	Of cells and drivers in sections for stress relief.			
Laminate	Composed of ultra-clear tempered glass on the front, thermostable, EVA encapsulant embeddir cells and electrical insulation on the rear formed by a tedlar and polyester compound.			
Junction box	Hoses and quick connectors with anti-error. Include bypass diodes, interchangeables thanks to the wiring system has no welds, all electrical contacts are made by pressure, thus avoiding the possibility of cold welding.			

### **CHARACTERISTICS OF WORK**

- The power of solar cells vary in the output of the production process. The different power specifications of these modules reflect this dispersion.
- Cells during the early months of light exposure, may experience a degradation photonics could decrease the value of the maximum power of the module up to 3 %.
- The cells, in normal, operating conditions, reach a temperature above the standard measurement conditions of the laboratory. The NOCT is a quantitative measure of the increase. NOCT measurement is performed under the following conditions: radiation of 0.8 kW/m $^2$ , temperature 20 $^{\circ}$  C and wind speed of 1 m/s.
- The electrical data reflects typical values of the modules and laminates as measured at the output terminals at the end of the manufacturing process.

WARRANTIES						
Manufacturing defects	Years	12				
Performance	Minimal Rated Power	90 % at 10 years,				
	%/Years	80 % at 25 years.				

CERTIFICATES					
ISO	C€				
IEC	C	25)	UL 1703		



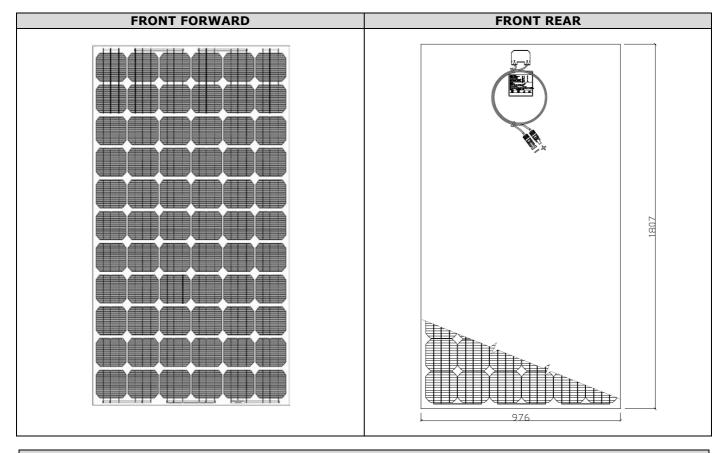
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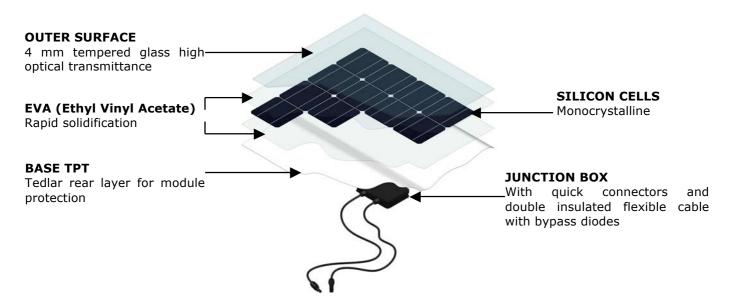
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### CONSTRUCTION DETAILS





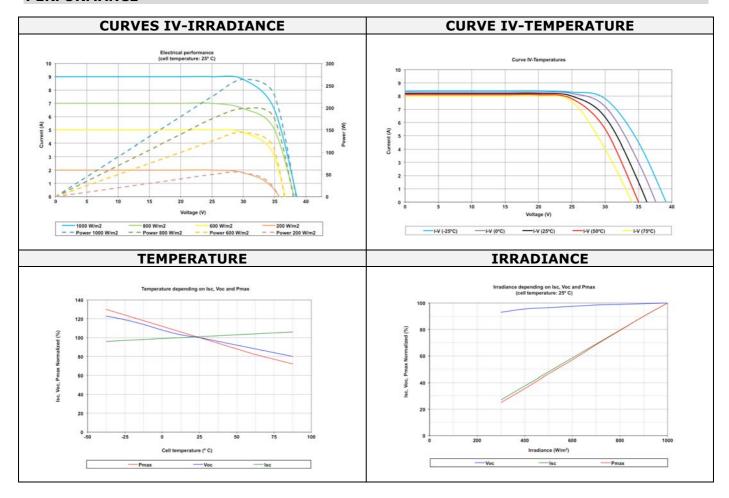
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## PHOTOVOLTAIC SOLAR ENERGY **MONOCRYSTALLINE MODULES - SI-ESF-M-BIPV-SM-M156-66**

### **PERFORMANCE**





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### **PACKAGING AND TRANSPORT**



Box (each big pallet add 18 pieces solar panels by 9 boxes)	Size	1,865 x 1,150 x 2,140 mm (20' GP)
		1,865 x 1,150 x 2,510 mm (40' HC)
	Panels	40 pcs/pallet (20' GP)
		48 pcs/pallet (40' HC)
	Weight panels (Empty)	165 kg (20' GP)
		250 kg (40' HC)



Container 20' GP	Size	5.898 x 2.352 x 2.393 m 20' x 8' x 8'6"
	Panels	240 pcs
	Pallets	6 pcs
	Net weight	29 kg x 40 pcs + 165 kg = 1,125 kg
	Weight (Gross)	1,125 kg x 6 pallets = 6,750 kg



Container 40' GP	Size	12.025 x 2.352 x 2.393 m 40' x 8' x 8'6"
(each big pallet add 2 pieces	Panels	576 pcs
solar panels by 2 boxes)	Pallets	12 pcs
	Net weight	29 kg x 48 pcs + 250 kg = 1,402 kg
	Weight (Gross)	1,402 kg x 12 pallets = 16,824 kg