

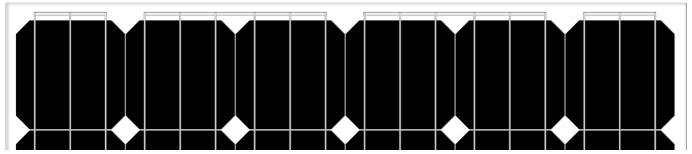
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### PHOTOVOLTAIC SOLAR ENERGY

#### MONOCRYSTALLINE MODULES - SI-ESF-M-BIPV-GG-M156-48





Solar Innova uses the latest materials to manufacture photovoltaic modules. Our modules are ideal for any application that uses the photoelectric effect as a clean energy source because of its minimal chemical pollution and no noise pollution. Thanks to its design, can be integrated easily into any installation.

The front of the module contains a tempered solar glass with high transmissivity, low reflectivity and low iron content.

These PV modules use high-efficiency monocrystalline silicon cells (the cells are made of a single crystal of high purity silicon) to transform the energy of sunlight into electric energy. Each cell is electrically rated to optimize the behavior of the module.

The cell circuit is laminated using EVA (Ethylene-Vinyl Acetate) as an encapsulant in combination with a tempered glass on its front and a tempered glass with low iron content on the backside.

The junction boxes with IP67, are made from high temperature resistant plastics and containing terminals, connection terminals and protection diodes (by-pass). These modules are supplied with symmetric lengths of cable, with a diameter of copper section of 4 mm and an extremely

low contact resistance, all designed to achieve the minimum voltage drop losses.

Our modules comply with all safety requirements not only flexibility but also double insulation and high resistance to UV rays, all are suitable for use in outdoor applications. The design of these modules makes their integration in both industrial and residential buildings (one of the most emerging sectors in the photovoltaic market), and other infrastructure, simple and aesthetic.

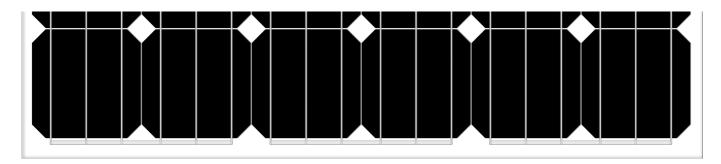
#### **WARRANTIES**

Our manufacturing plants have been prepared in accordance with the ISO 9001:2008, ISO 14001:2004 and OHSAS 18001:2007.

We have quality control divided into three elements:

- √ Regular inspections allow us to guarantee the quality of the raw material.
- ✓ Quality control in the process of our manufacturing procedures.
- √ Quality control of finished products, we conduct through inspections and tests of reliability and performance.

Our PV modules are certified by internationally recognized laboratories and are proof of our strict adherence to international safety standards, long term performance and overall quality of products.





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# **MONOCRYSTALLINE MODULES - SI-ESF-M-BIPV-GG-M156-48**

ELECTRICAL CHARACTERISTICS (STC)						
Maximum power (Pmpp)	Wp	205	210	215	220	225
Tolerance	Wp			0 ~ + 5		
Voltage at maximum power (Vmpp)	Volts	23.9	24.2	24.4	24.6	24.8
Current at maximum power (Impp)	Amperes	8.57	8.69	8.81	8.94	9.06
Open circuit voltage (Voc)	Volts	30.5	30.7	30.9	31.1	31.4
Short circuit current (Isc)	Amperes	9.27	9.34	9.41	9.48	9.55
Maximum system voltage (Vsyst)	Volts	600 (UL) / 1,500 (IEC)				
Diodes (By-pass)	Quantity	6				
Maximum series fuse	Amperes	15				
Efficiency (ηm)	%	15.6	15.9	16.3	16.7	17.1
Form Factor	%	≥ 73				

STC:		Irradiance: 1.000 W/m²	Į.	Module temperature: 25° C		Air quality: 1,5	J
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ELECTRICAL CHARACTERISTICS (NOCT)							
Maximum power (Pmpp)	Wp	151	155	159	162	166	
Voltage at maximum power (Vmpp)	Volts	21.76	22.03	22.22	22.40	22.58	
Current at maximum power (Impp)	Amperes	6.96	7.06	7.15	7.26	7.36	
Open circuit voltage (Voc)	Volts	27.88	28.06	28.24	28.43	28.70	
Short circuit current (Isc)	Amperes	7.52	7.57	7.63	7.69	7.75	

NOCT:	Irradiance: 800 W/m <sup>2</sup>		Air temperature: 20° C	Air quality: 1,5	⇒ Wind speed: 1 m/s
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	MECHANICAL C	HARACTERISTICS		
Size	Height	1,316 mm	51.81 inches	
	Width	976 mm	38.42 inches	
	Thickness	25 mm	0.98 inches	
Weight	Net	18 kg	39.68 lbs	
Front	Material	High transmissivity to	ughened glass	
	Thickness	2.5 ± 0.2 mm	0.09 inches	
Cells	Туре	Monocrystalline	·	
	Quantity	6 x 8 units		
	Size	156 x 156 mm	6 inches	
Serial connection	Quantity	48 units	·	
Parallel connection	Quantity	1 unit		
Encapsulation	Materials	EVA		
-	Material	$0.50 \pm 0.03 \text{ mm}$	$0.020 \pm 0.0012$ inches	
Rear	Thickness	Tempered glass		
	Material	2.5 ± 0.2 mm	0.098 ± 0.008 inches	
Junction box	Thickness	PVC	•	
	Protection	IP67		
	Isolation	Versus humidity and i	nclement weather	
Cables	Туре	Polarized and symmet	ric in length	
	Length	900 mm	35.4 inches	
	Section	4 mm <sup>2</sup>	0.006 inches <sup>2</sup>	
	F	Low contact resistance	e	
	Features	Minimal losses for volt	tage drop	
Connectors	Material	PVC		
	Туре	MC4		
	Protection	IP67		

THERMAL CHARACTERISTICS					
Temperature coefficient of short circuit current a (Icc)	%/° C	+ 0.0814			
Temperature coefficient of open circuit voltage β (Voc)	%/º C	- 0.3910			
Temperature coefficient of maximum power γ (Pmpp)	%/° C	- 0.5141			
Temperature coefficient of current at maximum power (Impp)	%/º C	+ 0.10			
Temperature coefficient of voltage at maximum power (Vmpp)	%/° C	- 0.38			
NOCT (Nominal Operating Cell Temperature)	° C	+ 47 ± 2			



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TOLERANCES						
Working temperature	۰C	0 F	- 40 ~ + 85	- 40 ~ + 185		
Dielectric Isolation Voltage	Volt	S	3.000			
Relative humidity	% 0 ~ 100					
Wind resistance	m/s 60					
	kg/m²	Pa	245	2.400		
	lbs/feet <sup>2</sup> 491,56					
Mechanical load-bearing capacity	kg/m²	Pa	551	5.400 (IEC)		
	lbs/feet <sup>2</sup>	Pa	75,2	3.600 (UL)		
Fire resistance	Clas	е	С			

MEASUREMENTS PERFORMED IN ACCORDANCE WITH STANDARD TEST METHODS EN 60904-3 AND ASTM E1036, CORRECTED TO STANDARD TEST CONDITIONS (STC)					
Air quality/Spectral distribution AM 1.5 ASTM G173-03e1 (2,008)					
Luminous intensity/Radiation W/m <sup>2</sup> 1,000					
Cell temperature	о С	25			

MEASUREMENTS PERFORMED IN SOLAR SIMULATOR				
Class	AAA (according to IEC 60904-4)			
Power measurement uncertainty is within	± 3 %			

STRUCTURAL CHARACTERISTICS				
Cells	High efficiency cells with anti-reflective layer of Silicon Nitride.			
Electric conductors	Flat Copper (Cu) bath in a Tin (Sn) and Silver (Ag) alloy, which improves weldability.			
Welding	Of cells and drivers in sections for stress relief.			
Laminate	Composed of ultra-clear tempered glass on the front, thermostable, EVA encapsulant embedding cells and electrical insulation on the rear formed by a tempered glass.			
Junction box	Hoses and quick connectors with anti-error. Include bypass diodes, interchangeables thanks to the wiring system has no welds, all electrical contacts are made by pressure, thus avoiding the possibility of cold welding.			

### CHARACTERISTICS OF WORK

- The power of solar cells vary in the output of the production process. The different power specifications of these modules reflect this dispersion.
- Cells during the early months of light exposure, may experience a degradation photonics could decrease the value of the maximum power of the module up to 3 %.
- The cells, in normal, operating conditions, reach a temperature above the standard measurement conditions of the laboratory. The NOCT is a quantitative measure of the increase. NOCT measurement is performed under the following conditions: radiation of  $0.8 \text{ kW/m}^2$ , temperature  $20^{\circ}$  C and wind speed of 1 m/s.
- The electrical data reflects typical values of the modules and laminates as measured at the output terminals at the end of the manufacturing process.

WARRANTIES					
Manufacturing defects	Years	12			
Performance	Minimal Rated Power	90 % at 10 years,			
Performance	%/Years	80 % at 25 years.			

CERTIFICATES						
ISO	C€					
IEC	C		UL 1703			

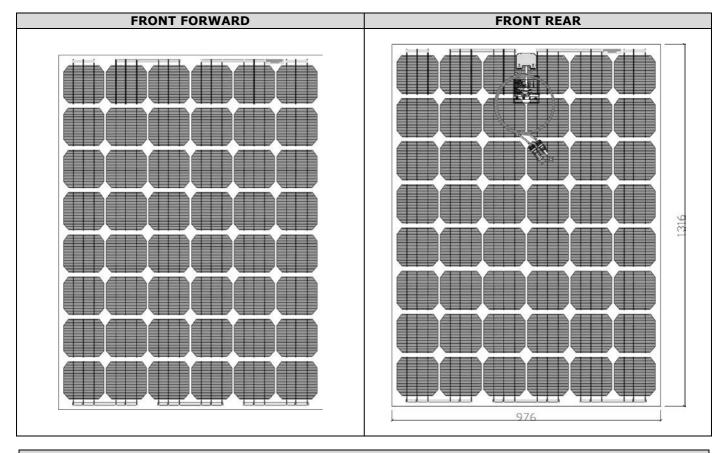


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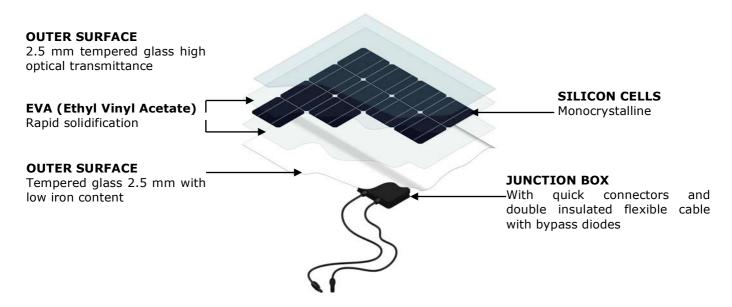


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## **CONSTRUCTION DETAILS**





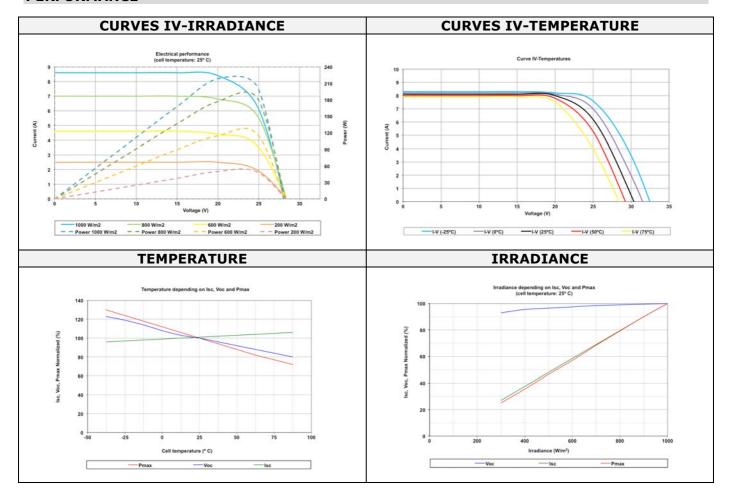
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#### **PERFORMANCE**





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## **MONOCRYSTALLINE MODULES - SI-ESF-M-BIPV-GG-M156-48**

### **PACKAGING AND TRANSPORT**



Box (each big pallet add 10 pieces solar modules by 5 boxes)	Size	1,385 x 1,150 x 2,120 mm (20' GP) 1,385 x 1,150 x 2,480 mm (40' GP)
	Panels	44 pcs/pallet (20' GP)
		52 pcs/pallet (40' GP)
	Weight pallet (Empty)	240 kg



Container 20' GP	Size	5.898 x 2.352 x 2.393 m 20' x 8' x 8'6"
	Panels	352 pcs
	Pallets	8 pcs
	Weight pallet	15 kg x 44 pcs + 240 kg = 900 kg
	Weight (Gross)	900 kg x 8 pallets = 7,200 kg



Container 40' GP	Size	12.025 x 2.352 x 2.393 m 40' x 8' x 8'6"
	Panels	832 pcs
	Pallets	16 pcs
	Weight pallet	15 kg x 52 pcs + 240 kg = 1,020 kg
	Weight (Gross)	1,020 kg x 16 pallets = 16,320 kg