

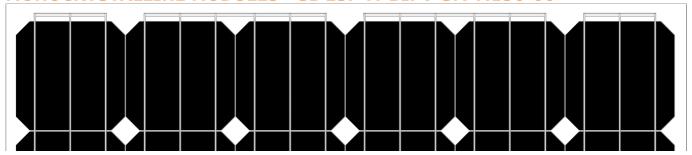
N.I.F.: ESB-54.627.278 Paseo de los Molinos, 12, Bajo 03660 – NOVELDA (Alicante) SPAIN Tel./Fax: +34 965075767

E-mail: info@solarinnova.net Website: www.solarinnova.net



## PHOTOVOLTAIC SOLAR ENERGY

### MONOCRYSTALLINE MODULES - SI-ESF-M-BIPV-SM-M156-60



Solar Innova uses the latest materials to manufacture photovoltaic modules. Our modules are ideal for any application that uses the photoelectric effect as a clean energy source because of its minimal chemical pollution and no noise pollution. Thanks to its design, can be integrated easily into any installation.

The front of the module contains a tempered solar glass with high transmissivity, low reflectivity and low iron content.

These PV modules use high-efficiency monocrystalline silicon cells (the cells are made of a single crystal of high purity silicon) to transform the energy of sunlight into electric energy. Each cell is electrically rated to optimize the behavior of the module.

The cell circuit is laminated using EVA (Ethylene-Vinyl Acetate) as a encapsulant in combination with a tempered glass on its front and a plastic polymer (Tedlar) on the back which provides complete protection and seals against environmental agents and electrical insulation.

The junction boxes with IP-67, are made from high temperature resistant plastics and containing terminals, connection terminals and protection diodes (by-pass). These modules are supplied with

symmetric lengths of cable, with a diameter of copper section of 4 mm and an extremely low contact resistance, all designed to achieve the minimum voltage drop losses.

Our modules comply with all safety requirements not only flexibility but also double insulation and high resistance to UV rays, all are suitable for use in outdoor applications. The design of these modules makes their integration in both industrial and residential buildings (one of the most emerging sectors in the photovoltaic market), and other infrastructure, simple and aesthetic.

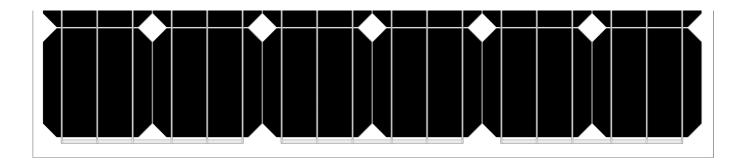
#### **WARRANTIES**

Our manufacturing plants have been prepared in accordance with the ISO 9001, ISO 14001 and OHSAS 18001.

We have quality control divided into three elements:

- $\sqrt{}$  Regular inspections allow us to guarantee the quality of the raw material.
- √ Quality control in the process of our manufacturing procedures.
- √ Quality control of finished products, we conduct through inspections and tests of reliability and performance.

Our PV modules are certified by internationally recognized laboratories and are proof of our strict adherence to international safety standards, long term performance and overall quality of products.





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	<b>ELECTRICAL CHARAC</b>	CTERISTICS	(STC)			
Maximum power (Pmpp)	Wp	290	295	300	305	310
Tolerance	Wp			0 ~ + 5		
Voltage at maximum power (Vmpp)	Volts	32.2	32.5	32.6	32.9	33.1
Current at maximum power (Impp)	Amperes	9.01	9.08	9.19	9.28	9.37
Open circuit voltage (Voc)	Volts	38.9	39.6	39.8	40.0	40.4
Short circuit current (Isc)	Amperes	9.66	9.68	9.77	9.85	9.91
Maximum system Voltage (Vsyst)	Volts	600 (UL) / 1,000 (IEC)				
Diodes (By-pass)	Quantity	6				
Maximum series fuse	Amperes	15				
Module-Efficiency	%	17.7	18.0	18.3	18.6	18.9
Form Factor	%	≥ 73				

STC:		Irradiance: 1.000 W/m <sup>2</sup>	ĺ	Module temperature: 25º C		Air quality: 1,5	1
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ELECTRICAL CHARACTERISTICS (NOCT)							
Maximum power (Pmpp)	Wp	216	220	223	227	231	
Voltage at maximum power (Vmpp)	Volts	29.9	30.2	30.4	30.6	30.9	
Current at maximum power (Impp)	Amperes	7.23	7.28	7.35	7.42	7.49	
Open circuit voltage (Voc)	Volts	36.7	36.9	37.1	37.3	37.5	
Short circuit current (Isc)	Amperes	7.67	7.71	7.78	7.84	7.91	

NOCT:	Irradiance: 800 W/m <sup>2</sup>	Air temperature: 20° C	Air quality: 1,5	₩ind speed: 1 m/s
NOCT:	Irradiance: 800 W/m <sup>2</sup>		Air quality: 1,5	Wind speed: 1 m/s

	MECHANICAL CI	HARACTERISTICS		
Size	Height	1,644 mm	64.72 inches	
	Width	986 mm	38.82 inches	
	Thickness	30 mm	1.18 inches	
Weight	Net	19 kg	41.9 lbs	
Front	Material	High transmissivity to	ughened glass	
	Thickness	4 ± 0.2 mm	0.16 inches	
Cells	Туре	Monocrystalline		
	Quantity	6 x 10 units		
	Size	156 x 156 mm	6 inches	
Serial connection	Quantity	60 units	<u>.</u>	
Parallel connection	Quantity	1 unit		
Encapsulation	Materials	EVA		
-	Material	0.50 ± 0.03 mm	$0.020 \pm 0.0012$ inches	
Back-Sheet	Thickness	TPT		
	Material	$0.32 \pm 0.03 \text{ mm}$	$0.013 \pm 0.0012$ inches	
Junction box	Thickness	PVC	<u>.</u>	
	Protection	IP67		
	Isolation	Versus humidity and in	nclement weather	
Cables	Туре	Polarized and symmet	ric in length	
	Length	900 mm	35.4 inches	
	Section	4 mm <sup>2</sup>	0.006 inches <sup>2</sup>	
	Faatamaa	Low contact resistance	2	
	Features	Minimal losses for voltage drop		
Connectors	Material	PVC		
	Туре	MC4		
	Protection	IP67		

THERMAL CHARACTERISTICS				
Temperature coefficient of short circuit current a (Icc)	%/° C	+ 0.0814		
Temperature coefficient of open circuit voltage β (Voc)	%/° C	- 0.3910		
Temperature coefficient of maximum power γ (Pmpp)	%/° C	- 0.5141		
Temperature coefficient of current at maximum power (Impp)	%/° C	+ 0.10		
Temperature coefficient of voltage at maximum power (Vmpp)	%/° C	- 0.38		
NOCT (Nominal Operating Cell Temperature)	° C	+ 47 ± 2		



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TOLERANCES						
Working temperature	о С	0 F	- 40 ~ + 85	- 40 ~ + 185		
Dielectric Isolation Voltage	Volt	S	3.000			
Relative humidity	% 0 ~ 100					
Wind resistance	m/s 60		60	0		
	kg/m²	Pa	245	2.400		
	lbs/feet <sup>2</sup> 491,56					
Mechanical load-bearing capacity	kg/m²	Pa	551	5.400 (IEC)		
	lbs/feet <sup>2</sup>	Pa	75,2	3.600 (UL)		
Fire resistance	Clas	е	С			

MEASUREMENTS PERFORMED IN ACCORDANCE WITH STANDARD TEST METHODS EN 60904-3 AND ASTM E1036, CORRECTED TO STANDARD TEST CONDITIONS (STC)					
Air quality/Spectral distribution	AM	1.5 ASTM G173-03e1 (2,008)			
Luminous intensity/Radiation W/m <sup>2</sup> 1,000					
Cell temperature	о С	25			

MEASUREMENTS PERFORMED IN SOLAR SIMULATOR				
Class	AAA (according to IEC 60904-4)			
Power measurement uncertainty is within	± 3 %			

STRUCTURAL CHARACTERISTICS						
Cells	High efficiency cells with anti-reflective layer of Silicon Nitride.					
Electric conductors	Flat Copper (Cu) bath in a Tin (Sn) and Silver (Ag) alloy, which improves weldability.					
Welding	Of cells and drivers in sections for stress relief.					
Laminate	Composed of ultra-clear tempered glass on the front, thermostable, EVA encapsulant embedding cells and electrical insulation on the rear formed by a tedlar and polyester compound.					
Junction box	Hoses and quick connectors with anti-error. Include bypass diodes, interchangeables thanks to the wiring system has no welds, all electrical contacts are made by pressure, thus avoiding the possibility of cold welding.					

## CHARACTERISTICS OF WORK

- The power of solar cells vary in the output of the production process. The different power specifications of these modules reflect this dispersion.
- Cells during the early months of light exposure, may experience a degradation photonics could decrease the value of the maximum power of the module up to 3 %.
- The cells, in normal, operating conditions, reach a temperature above the standard measurement conditions of the laboratory. The NOCT is a quantitative measure of the increase. NOCT measurement is performed under the following conditions: radiation of  $0.8 \text{ kW/m}^2$ , temperature  $20^{\circ}$  C and wind speed of 1 m/s.
- The electrical data reflects typical values of the modules and laminates as measured at the output terminals at the end of the manufacturing process.

WARRANTIES						
Manufacturing defects	Years	12				
Dorformanco	Minimal Rated Power	90 % at 10 years,				
Performance	%/Years	80 % at 25 years.				

CERTIFICATES						
ISO	C€					
IEC	C		UL 1703			



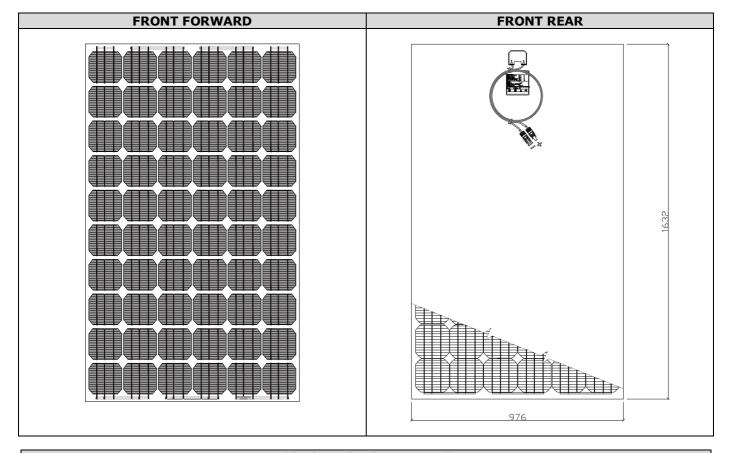
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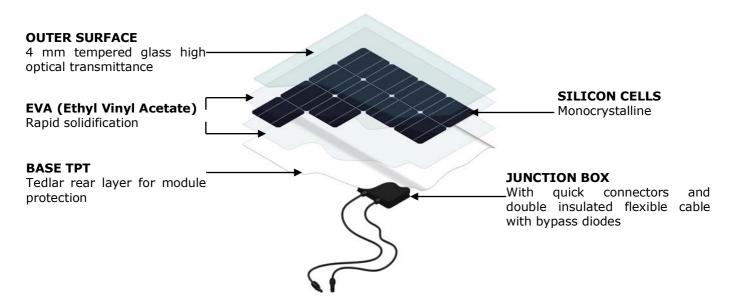


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## **CONSTRUCTION DETAILS**





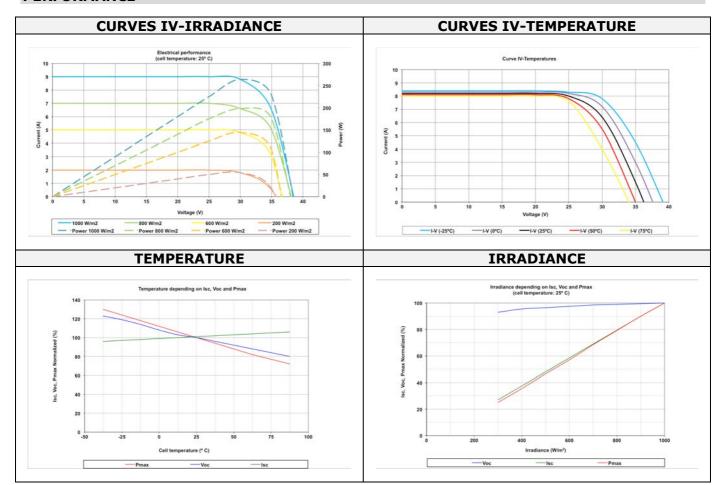
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### **PERFORMANCE**





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## **PACKAGING AND TRANSPORT**



Вох	Size	1,700 x 1,150 x 2,140 mm (20' GP) 1,700 x 1,150 x 2,510 mm (40' HC)
	Panels	40 pcs/pallet (20' GP) 48 pcs/pallet (40' HC)
	Weight pallet (Empty)	165 kg (20' GP) 250 kg (40' HC)



Container 20' GP	Size	5.898 x 2.352 x 2.393 m 20' x 8' x 8'6"
(each big pallet add 18 pieces	Panels	240 pcs
solar modules by 9 boxes)	Pallets	6 pcs
	Net weight	20 kg x 40 pcs + 165 kg = 965 kg
	Gross weight	965 kg x 6 pallets = 5,790 kg



Container 40' GP	Size	12.025 x 2.352 x 2.393 m 40' x 8' x 8'6"
(each big pallet add 4 pieces	Panels	624 pcs
solar modules by 2 boxes)	Pallets	13 pcs
	Net weight	20 kg x 48 pcs + 250 kg = 1,210 kg
	Gross weight	1,210 kg x 13 pallets = 15,730 kg