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### PHOTOVOLTAIC SOLAR ENERGY

#### MONOCRYSTALLINE MODULES - SI-ESF-M-BIPV-SM-M156-72



Solar Innova uses the latest materials to manufacture photovoltaic modules. Our modules are ideal for any application that uses the photoelectric effect as a clean energy source because of its minimal chemical pollution and no noise pollution. Thanks to its design, can be integrated easily into any installation.

The front of the module contains a tempered solar glass with high transmissivity, low reflectivity and low iron content.

These PV modules use high-efficiency monocrystalline silicon cells (the cells are made of a single crystal of high purity silicon) to transform the energy of sunlight into electric energy. Each cell is electrically rated to optimize the behavior of the module.

The cell circuit is laminated using EVA (Ethylene-Vinyl Acetate) as a encapsulant in combination with a tempered glass on its front and a plastic polymer (Tedlar) on the back which provides complete protection and seals against environmental agents and electrical insulation.

The junction boxes with IP67, are made from high temperature resistant plastics and containing terminals, connection terminals and protection diodes (by-pass). These modules are supplied with

symmetric lengths of cable, with a diameter of copper section of 4 mm and an extremely low contact resistance, all designed to achieve the minimum voltage drop losses.

Our modules comply with all safety requirements not only flexibility but also double insulation and high resistance to UV rays, all are suitable for use in outdoor applications. The design of these modules makes their integration in both industrial and residential buildings (one of the most emerging sectors in the photovoltaic market), and other infrastructure, simple and aesthetic.

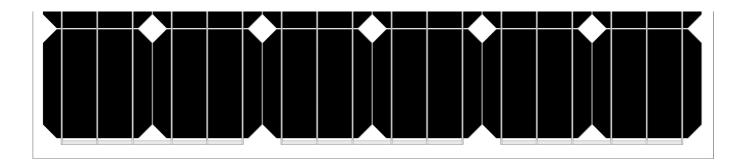
#### **WARRANTIES**

Our manufacturing plants have been prepared in accordance with the ISO 9001, ISO 14001 and OHSAS 18001.

We have quality control divided into three elements:

- $\sqrt{}$  Regular inspections allow us to guarantee the quality of the raw material.
- √ Quality control in the process of our manufacturing procedures.
- √ Quality control of finished products, we conduct through inspections and tests of reliability and performance.

Our PV modules are certified by internationally recognized laboratories and are proof of our strict adherence to international safety standards, long term performance and overall quality of products.





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	ELECTRICAL CHARAC	TERISTICS	(STC)			
Maximum power (Pmpp)	Wp	350	355	360	365	370
Tolerance	Wp			0 ~ + 5		
Voltage at maximum power (Vmpp)	Volts	38.7	38.8	39.0	39.3	39.4
Current at maximum power (Impp)	Amperes	9.04	9.14	9.24	9.30	9.40
Open circuit voltage (Voc)	Volts	47.0	47.4	47.7	48.0	48.3
Short circuit current (Isc)	Amperes	9.60	9.68	9.70	9.77	9.84
Maximum system Voltage (Vsyst)	Volts	600 (UL) / 1,000 (IEC)				
Diodes (By-pass)	Quantity	6				
Maximum series fuse	Amperes	15				
Efficiency (ηm)	%	18.0	18.3	18.5	18.8	19.0
Form Factor	%			≥ 73		

STC:		Irradiance: 1.000 W/m <sup>2</sup>	ĺ	Module temperature: 25° C		Air quality: 1,5	1
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ELECTRICAL CHARACTERISTICS (NOCT)							
<b>Maximum power (Pmpp)</b> Wp 261 264 268 272 276							
Voltage at maximum power (Vmpp)	Volts	35.6	35.8	35.9	36.1	36.3	
Current at maximum power (Impp)	Amperes	7.33	7.40	7.47	7.54	7.60	
Open circuit voltage (Voc)	Volts	43.5	43.7	43.8	43.9	44.1	
Short circuit current (Isc)	Amperes	7.75	7.82	7.88	7.95	8.02	

NOCT: Irradiance: 800 W/m² Air temperature: 20° C Air quality: 1,5 Signal Speed: 1 m/s	NOCT:	Irradiance: 800 W/m <sup>2</sup>				Air quality: 1,5	<b>=</b>	
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	MECHANICAL CI	HARACTERISTICS		
Size	Height	1,954 mm	76.93 inches	
	Width	986 mm	28.82 inches	
	Thickness	40 mm	1.57 inches	
Weight	Net	22.6 kg	49.82 lbs	
Front	Material	High transmissivity tou	ughened glass	
	Thickness	4 ± 0.2 mm	0.16 inches	
Cells	Туре	Monocrystalline		
	Quantity	6 x 12 units		
	Size	156 x 156 mm	6 inches	
Serial connection	Quantity	72 units		
Parallel connection	Quantity	1 unit		
Encapsulation	Materials	EVA		
	Material	$0.50 \pm 0.03 \text{ mm}$	$0.020 \pm 0.0012$ inches	
Back-Sheet	Thickness	TPT		
	Material	$0.32 \pm 0.03  \text{mm}$	$0.013 \pm 0.0012$ inches	
Junction box	Thickness	PVC		
	Protection	IP67		
	Isolation	Versus humidity and ir	nclement weather	
Cables	Туре	Polarized and symmet	ric in length	
	Length	900 mm	35.4 inches	
	Section	4 mm <sup>2</sup>	0.006 inches <sup>2</sup>	
	Features	Low contact resistance		
	reatures	Minimal losses for voltage drop		
Connectors	Material	PVC		
	Туре	MC4		
	Protection	IP67		

THERMAL CHARACTERISTICS					
Temperature coefficient of short circuit current a (Icc)	%/° C	+ 0.0814			
Temperature coefficient of open circuit voltage β (Voc)	%/º C	- 0.3910			
Temperature coefficient of maximum power γ (Pmpp)	%/° C	- 0.5141			
Temperature coefficient of current at maximum power (Impp)	%/º C	+ 0.10			
Temperature coefficient of voltage at maximum power (Vmpp)	%/º C	- 0.38			
NOCT (Nominal Operating Cell Temperature)	° C	+ 47 ± 2			



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TOLERANCES						
Working temperature	o C	0 F	- 40 ~ + 85	- 40 ~ + 185		
Dielectric Isolation Voltage	Volt	S	3.000			
Relative humidity	% 0 ~ 100					
Wind resistance	m/s 60		60	60		
	kg/m <sup>2</sup>	Pa	245	2.400		
	lbs/feet <sup>2</sup> 491,56					
Mechanical load-bearing capacity	kg/m²	Pa	551	5.400 (IEC)		
	lbs/feet <sup>2</sup>	Pa	75,2	3.600 (UL)		
Fire resistance	Clas	e	С			

MEASUREMENTS PERFORMED IN ACCORDANCE WITH STANDARD TEST METHODS EN 60904-3 AND ASTM E1036, CORRECTED TO STANDARD TEST CONDITIONS (STC)					
Air quality/Spectral distribution	AM	1.5 ASTM G173-03e1 (2,008)			
Luminous intensity/Radiation	W/m <sup>2</sup>	1,000			
Cell temperature	о С	25			

MEASUREMENTS PERFORMED IN SOLAR SIMULATOR					
Class	AAA (according to IEC 60904-4)				
Power measurement uncertainty is within	± 3 %				

STRUCTURAL CHARACTERISTICS						
Cells	High efficiency cells with anti-reflective layer of Silicon Nitride.					
Electric conductors	ductors Flat Copper (Cu) bath in a Tin (Sn) and Silver (Ag) alloy, which improves weldability.					
Welding	Of cells and drivers in sections for stress relief.					
Laminate	Composed of ultra-clear tempered glass on the front, thermostable, EVA encapsulant embedding cells and electrical insulation on the rear formed by a tedlar and polyester compound.					
Junction box	Hoses and quick connectors with anti-error. Include bypass diodes, interchangeables thanks to the wiring system has no welds, all electrical contacts are made by pressure, thus avoiding the possibility of cold welding.					

### CHARACTERISTICS OF WORK

- The power of solar cells vary in the output of the production process. The different power specifications of these modules reflect this dispersion.
- Cells during the early months of light exposure, may experience a degradation photonics could decrease the value of the maximum power of the module up to 3 %.
- The cells, in normal, operating conditions, reach a temperature above the standard measurement conditions of the laboratory. The NOCT is a quantitative measure of the increase. NOCT measurement is performed under the following conditions: radiation of  $0.8 \text{ kW/m}^2$ , temperature  $20^{\circ}$  C and wind speed of 1 m/s.
- The electrical data reflects typical values of the modules and laminates as measured at the output terminals at the end of the manufacturing process.

WARRANTIES						
Manufacturing defects Years 12						
Performance	Minimal Rated Power	90 % at 10 years,				
	%/Years	80 % at 25 years.				

CERTIFICATES						
ISO	C€					
IEC	C		UL 1703			



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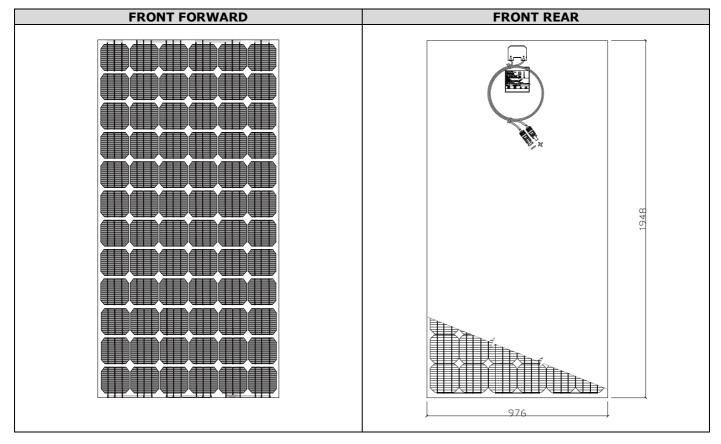
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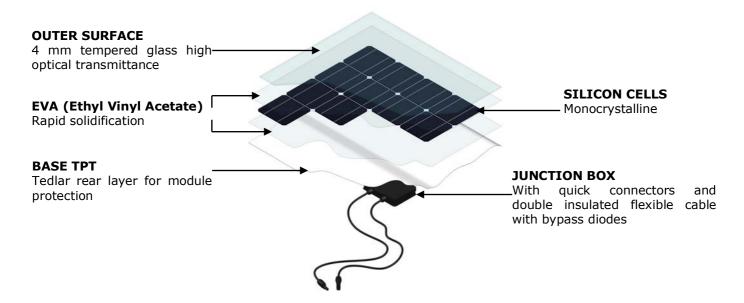


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### **CONSTRUCTION DETAILS**





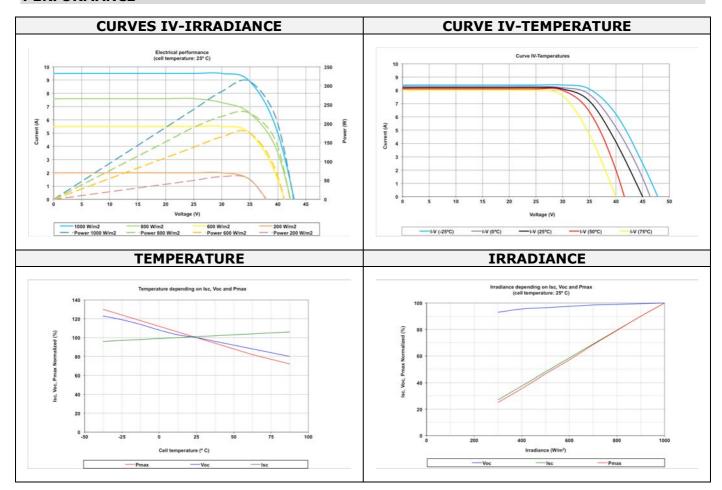
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#### **PERFORMANCE**





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### **PACKAGING AND TRANSPORT**



Box (each big pallet add 15 pieces solar panels by 15 boxes)	Size	2,000 x 1,150 x 2,130 mm (20' GP) 2,000 x 1,150 x 2,415 mm (40' HC)
	Panels	37 pcs/pallet (20' GP) 46 pcs/pallet (40' HC)
	Weight panels (Empty)	130 kg (20' GP) 245 kg (40' HC)



Container 20' GP	Size	5.898 x 2.352 x 2.393 m 20' x 8' x 8'6"
	Panels	185 pcs
	Pallets	5 pcs
	Net weight	29 kg x 37 pcs + 130 kg = 1,203 kg
	Weight (Gross)	1,203 kg x 5 pallets = 6,015 kg



Container 40' GP	Size	12.025 x 2.352 x 2.393 m 40' x 8' x 8'6"
(each big pallet add 2 pieces	Panels	506 pcs
solar panels by 2 boxes)	Pallets	11 pcs
	Net weight	29  kg x  46  pcs + 245  kg = 1,579  kg
	Weight (Gross)	1,579 kg x 11 pallets = 17,369 kg