



## **ENF Solar Assessed Supplier**

Assessment Report Presented to:

DAH Solar Co., Ltd. 安徽大恒能源科技有限公司

Service Commissioned by:



Service Provided by:



January 17, 2023

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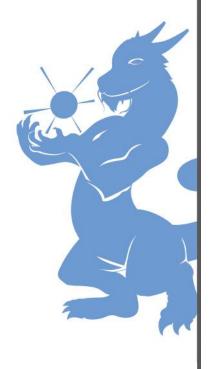
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## **Company Overview**

Identification	Details			
Company Name	DAH Solar Co., Lt	d.		
	No. 1, Yaoyuan Road, Luyang Industrial Park, Luyang District, Hefei City, Anhui Province, China			_uyang District, Hefei
	Contact Person:	Ms.	Echo Liu	
Facility address	Tel:	008	6-15955106013	
	Fax:	N/A		
	E-mail:	liufa	ngfang@dhsolar.cn	
URL/Web Address	www.dahsolarpv.com			
Report Date	09/Aug./2022			
Expiry Date (24 months validity)	08/Aug./2024			
Name of Assessor	Acaile Xu			
Overall Turnover of Last Year	USD 269,240,000			
Total Building Size	26,739 m <sup>2</sup>			
Number of Buildings	3			
Office Size	4,000 m <sup>2</sup>			
Working Day	Monday to Friday Working Hours 09:00am to 06:00pm			09:00am to 06:00pm



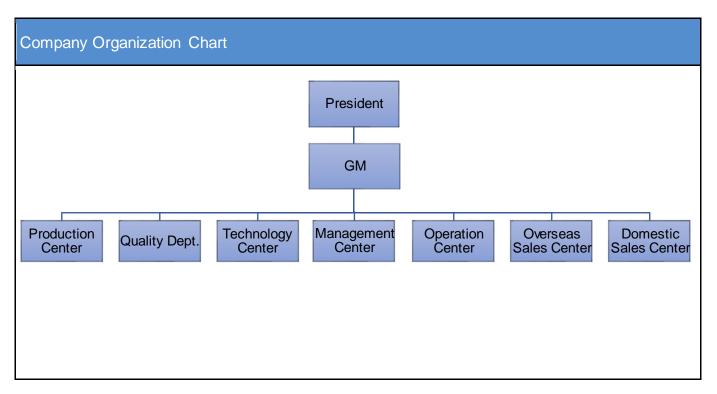


## **Legal Entity**

Legal Entity				
Business License Number	91340100686890473Q			
Year Established	07/Apr./2009 Validity Period: 07/Apr./2009 01/Apr./2039			
Registered Address	No. 1, Yaoyuan Road, Lu Anhui Province, China	yang l	ndustrial Park, Luya	ng District, Hefei City,
Company Address	No. 1, Yaoyuan Road, Luyang Industrial Park, Luyang District, Hefei City, Anhui Province, China			
Registered Capital	RMB 85,000,000			
Corporate Representative	Mr. Shenheng Xie			
Industry	Solar Energy Products			
Products /Service	Solar Panel			
Business Type	☐ Manufacturer ☐ Trading Company ☐ Combined			☐ Combined
Tune of Our evalua	☑ Private Owner	☐ Pu	ublic Company	☐ Joint Venture
Type of Ownership	☐ Stated Owned	□ Sc	ole Proprietorship	☐ Other



## **Human Resources**



Department Name	Full Time Employee(s)	Part-Time Employee(s)	Total
President	1	0	1
GM	1	0	1
Production Center	246	0	246
Quality Dept.	61	0	61
Technology Center	22	0	22
Management Center	37	0	37
Operation Center	30	0	30
Overseas Sales Center	38	0	38
Domestic Sales Center	15	0	15
Totals	451	0	451



## **Export Business Capacity**

## **Current Export Situation**

There are 38 foreign trading employees in the company.

Working Experience	Headcount
Over 30 Years	0
21-30 Years	0
11-20 Years	12
6-10 Years	19
2-5 Years	5
Less than 2 years	2

Accepted Language	Listening & Speaking	Reading & Writing
English	Yes	Yes
Japanese	Yes	Yes
German	Yes	Yes
Russian	Yes	Yes
French	Yes	Yes
N/A	N/A	N/A

Does the company have a valid export license?			□ No	
Trade Agents Employed Overseas	⊠ Yes Brazil			
Nearest Port	Shanghai Po	Shanghai Port, Ningbo Port		
Accepted Payment Terms	⊠ FOB	⊠ CIF	⊠ EXW	⊠ CFR
Accepted Payment Types	⊠ L/C		☐ Credit Card	☐ Cash
Accepted Fayment Types	☐ West Union	☐ Money Gram	☐ Paypal	☐ Money booker
Average lead time from product order confirmation to production delivery (products exiting the company)	30 Days			•

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Market Distribution (Previous 12 Months)				
Market	Main Product(s)	Total Revenue (%)		
North America	Solar Panel	0.30		
South America	Solar Panel	59.42		
Eastern Europe	Solar Panel	1.22		
Southeast Asia	Solar Panel	0.41		
Africa	Solar Panel	4.68		
Oceania	Solar Panel	0.04		
Middle East	N/A	0		
Eastern Asia	N/A	0		
Western Europe	Solar Panel	0.59		
Central America	N/A	0		
Northern Europe	Solar Panel	0.20		
Southern Europe	Solar Panel	0.01		
South Asia	N/A	0		
Domestic Market	Solar Panel	33.13		





## **Product Capabilities**

Production Capacity		
Product Name	Production Line Capacity (Monthly)	Actual Units Produced (Previous Year)
Solar Panel	150 MW / Month	Confidential

Production Machinery				
Key Machine Name	Brand & Model No.	Quantity	Condition	
Integrated Scribing and Welding Machine	Xiaoniu & CHn40T	16	Acceptable	
Full Automatic High Speed Typesetter	Xiaoniu & CP120S	8	Acceptable	
Automatic Welding Machine	Xiaoniu & DH180-HP	2	Acceptable	
Full Automatic Double Chamber Laminator	Qingdao Boshuo & BSL27870AC-HB	10	Acceptable	
Automatic Framing Machine	Shengcheng & SC1624-C11B	4	Acceptable	
Automatic Junction Box Welding Machine	Keshengda & KS-01b	2	Acceptable	



# Integrated Scribing and Welding Machine

# Full Automatic High Speed Type setter

#### **Automatic Welding Machine**







**Full Automatic Double Chamber Laminator** 

**Automatic Framing Machine** 

Automatic Junction Box Welding Machine







Key Testing Machinery			
Machine Name	Brand & Model No.	Quantity	Condition
TC Testing Chamber	Baishiqi	1	Acceptable
DH Testing Chamber	Baishiqi	1	Acceptable
Dynamic Mechanical Load	Baishiqi	1	Acceptable
Horizontal Tensile Testing Machine	Qiantong & QT-6201DAW	1	Acceptable
Wet Leakage Test System	Baishiqi	1	Acceptable
Universal Testing Machine	Hongjin	1	Acceptable



## **TC Testing Chamber**



**Dynamic Mechanical Load** 







**Horizontal Tensile Testing Machine** 

Wet Leakage Test System

Universal Testing Machine









#### **Production Flow (Solar Panel)**

### Panel Splitting and String Welding



**EVA Cutting and Laying** 







**Full Automatic Typesetting** 

**Reflow Soldering** 

**Automatic Taping** 







**Back Panel and EVA Laying** 

**EL Testing** 

Laminating







### **Appearance Inspection**

### **Automatic Framing**

Automatic Welding of Junction Box







**Junction Box Glue Injection** 

**Solar Panel Self-Curing** 

**Automatic Rubbing** 







**Surface Cleaning** 

Safety Test

Final EL Testing







**Automatic Labelling** 

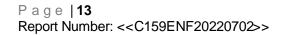
Visual Inspection

**Automatic Grading** 











## R & D Capacity

#### **Current Situation**

There are 24 R&D engineers in the company.

Education Level	Headcount
Doctorate	0
Post-Graduate	1
Graduate	9
Junior College	14
Technical School	0
High School	0

Work Experience	Headcount
Over 30 Years	0
21-30 Years	1
11-20 Years	3
6-10 Years	11
2-5 Years	8
Less than 2 years	1

Brand Situation				
Registration/application No.	Brand Name	For Approval to Use Goods	Validity Date	Ref.
16177350	Refer to the Photo	Class 9	21/Mar./2016 20/Mar./2026	Photo in Certification & Photos
54899008	Refer to the Photo	Class 9	21/Nov./2021 20/Nov./2031	Photo in Certification & Photos

Patent Situation				
Patent No.	The Name of the Patent	The Patent Type	Available Date	Ref.
ZL 2020 1 0416423.7	A fixed connection system of photovoltaic inverter	Invention patent	12/Jan./2021	Photo in Certification & Photos
ZL 2015 1 0665504.X	New clean photovoltaic panel	Invention patent	02/Jan./2018	Photo in Certification & Photos
ZL 2015 1 0665404.7	Water film dedusting photovoltaic panel	Invention patent	02/Jan./2018	Photo in Certification & Photos
ZL 2020 2 2558803.2	A photovoltaic module circuit and a photovoltaic module	The patent for utility model	30/Nov./2021	Photo in Certification & Photos





	junction box thereof			
Does the company provide	OEM/ODM service for c	others?	⊠ Yes	□ No
Are there relevant design input/output, review, and verification documents available for the assessed company?			⊠ Yes	□ No
Based on inspection, are R&D employees equipped with adequate specialized equipment?		⊠ Yes	□ No	
Do R&D employees use an products?	y specific software for d	esigning new	⊠ Yes	□ No

## **Development Devices**

## **TC Testing Chamber**



**Dynamic Mechanical Load** 







## **Management Systems & Quality Control Management**

Quality Management System Certification					
Certification	Certified By	Certificate No.	Business Scope	Expiry Date	
ISO 9001	Beijing Xinjiyuan Certification Co., Ltd.	19821QH2077R0M	Production and sales of Solar Panels (PV Modules)	13/Aug./2021 12/Aug./2024	
ISO 14001	Beijing Xinjiyuan Certification Co., Ltd.	19821EH0993R0M	Production and sales of Solar Panels (PV Modules)	13/Aug./2021 12/Aug./2024	
ISO 45001	Beijing Xinjiyuan Certification Co., Ltd.	19821SH0916R0M	Production and sales of Solar Panels (PV Modules)	13/Aug./2021 12/Aug./2024	



Product Certification					
Certification	Certified By	Certificate No.	Product Name & Model No.	Expiry Date	
TUV	TUV NORD	4478019406749- 367R5A1M7	Crystalline Silicon Terrestrial Photovoltaic (PV) Modules	15/Mar./2022 13/Jun./2024	
TUV	TUV Rheinland	R50514510	PV Components for BOS – electrical & DAH001	13/Oct./2021 31/Dec./2049	

Test Report			
Test Report	Certified By	Product Name & Model No.	Expiry Date
Test Report	Information Industry Chemical Physical Power Product Quality Supervision and Inspection Center	Solar Panel	10/Mar./2022

Quality Control Management				
Content	Obs	ervations/Comm	ents	
Does the company set up any inspection standards for raw materials?	⊠ Yes		□ No	
Has the company set up necessary quality inspection standards in the process of production?	⊠ Yes	⊠ Yes		
Does the company have any measures to control the management of unqualified materials after sampling, to avoid mixing up or wasting?	⊠ Yes		□ No	
Are work instructions available at the location where the processes take place?	☐ Parts of the line		□ No	
Is personal protective equipment (PPE) needed in the production line?	⊠ Yes		□ No	
Is the management and usage of production materials as well as the production process executed by staff who are appropriately trained and qualified or by senior staff?			□ No	

**Supplier Management** 



Content		Observations / Comments		
Does the company have a supplier assessment procedure?	⊠ Yes			□ No
Does the company establish and implement a standard procedure for purchasing contract review and approval?		☐ Yes, with written procedure but lack of consistent standard		□ No
Does the company keep its supplier assessment reports?	☐ Yes, Keep for3_ years available			□ No
Are the company's purchasing documents sufficient to ensure product safety control and their customers' requirements?		Yes, however the purchasing document includes incomplete information		□ No
Is there a procedure to conduct random product inspections after final packaging?		☐ Yes, with inspection records but no procedures	Yes, with procedures but no inspection records	☐ No, inspections are not necessary
After Sales Service				
Content		Observations	s / Comments	
Has the company set up any procedure for customer feedback, including complaints, clearly recorded and maintained?	standard	☐ Yes, with a standard feedback form but no records	☐ Yes, with records but no standard feedback form	□ NO
Are there any clear procedures for handling customer complaints?	✓ Yes, with clear procedures and written records	Yes, with clear procedures but no written records	Yes, with written records but no clear procedures	□ No
Does the company have the SOP (Standard Operation Procedure) for after-sales service?	⊠ Yes			□ No

Does the company provide after-sales consulting services?		
Does the company implement the provisions of the National Three Warrantees (warrantee for repair/replacement /return) for their products?	⊠ Yes	□ No

## **Corporate Social Responsibility**

Child Labour & Forced Labor				
Content	Observations	s / Comments		
Is it clarified that there's no child labor in the company?	⊠ Yes	□ No		
Does the company have an explicit job management program, and take corresponding measures to check the age of the employees?	⊠ Yes	□ No		
Are the staff clearly aware of the terms of labour contract, regulations of the company and the right of free employment?	⊠ Yes	□ No		
Have the staff been forced to work overtime? Will they be fined or fired if they refuse to?	☐ Yes	⊠ No		

Health and Safety		
Content	Observations	s / Comments
Has the company set up a safety responsibility system, and distributed to all levels of supervisor and provided them with corresponding training?		□ No
Does the company conduct regular inspection of the plant and equipment, to ensure the health and safety of the workshop at least in accordance with the law?	⊠ Yes	□ No
Does the company regularly provide necessary safety and health training, to make the staff understand that there might be occupational hazards in their work, and take appropriate protective measures when necessary? (For example, how to use personal protective equipment safely, etc.)	⊠ Yes	□ No
Does the company hold regular fire drills, including fire drills and evacuation drills? Do the staff clearly know how to raise an alarm, how to evacuate and how to use the fire extinguisher?	⊠ Yes	⊠ No



Does the company have the approval report issued by the local Fire Bureau?	⊠ Yes	□ No
Does the company provide sufficient first aid equipment? Are first-aid kits and trained first-aiders available in each workplace?		□ No
Does the company provide clean lavatories, separating men's and ladies'?	⊠ Yes	□ No
Does the company provide clean drinking water to the staff? Is there unrestricted access to the drinking water?	⊠ Yes	□ No

## **Development / Expansion Plans**

Company Development / Expansion Plans	
Company Development Action	Timeframe
The company is going to be a public company.	2 Years

## **Certification & Photos**

#### Certification

#### Certificate Photo -- Business License

## Certificate Photo -- Permit for Opening Bank Account





## Certificate Photo -- Customs Clearance Registration Form

Certificate Photo -- Customs Clearance Record Form



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### Certificate Photo -- Trademark 1

#### Certificate Photo -- Trademark 2







#### Certificate Photo -- Patent 1

#### Certificate Photo -- Patent 2





#### Certificate Photo -- Patent 3

#### Certificate Photo -- Patent 4





#### Certificate Photo – ISO 9001:2015

#### Certificate Photo – ISO 14001:2015









#### Certificate Photo - ISO 45001:2018

#### **Certificate Photo -- Testing Report**





#### Certificate Photo -- TUV 1

#### **Certificate Photo -- TUV 2**





#### Company Gate

### Office





## Workshop

## Workshop





## Warehouse

Warehouse





#### **Product Photo**

**Product Photo** 





### **Product Photo**



### **Product Photo**



-- The END --