

415 Wp M10 182x91 mm cell (1/2 cut) 108 pcs PERC MONO TYPE ALU FRAME AN-415-182x91-ALU

Designed and manufactured by





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# **EXCLUSIVE HIGHLIGHTS**

KEY FEATURES

# Exclusive Darwin Reliability Features











STÄUBLI

Original European Parts (ie. MC + Staubli)

DARWIN Module Frame

High stability and torsion free

#### DARWIN Junction box

High Quality Design for longer life expectancy

# DARWIN anti-reflection coating

Maximize the light absorption for higher output

#### DARWIN Module Wave Shape

Grip shaped frame with anti-slip coating

#### DARWIN EUROPEAN QUALITY CONTROL



Extra flash test control in accredited European lab

#### DARWIN 25 YEARS FACTORY WARRANTY

Extension from 15 to 25 years for installs done by registered Darwin installers

25 YEARS

#### Efficiency



0-5 % Positive Power Tolerance by individual measurement.



Low LCOE
(Levelized Cost of Energy)

21,25%

MODULE EFFICIENCY

### High Power Output Standards

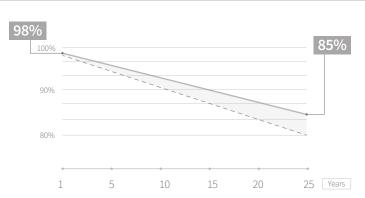


25 years linear Power Output Guarantee (85 %) 0,55 % annual degradatiion



Annual degradation over 25 years limited to 0,55 %





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# DATASHEFT

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### Key Features – Durability & Quality



Enhanced Mechanical Load, certified to withstand Wind load (2400 Pascal) and Snow load (5400 Pascal)



100 % visual electro-luminance inspection



Reduced Hot Spot temperature due to optimized electrical design, low current



Durability against Extreme Environmental Conditions



Better shading tolerance and lower resistive loss



Low temp coëfficient (P Max) for higher output



High salt mist and ammonia resistance



Multi Busbar Technology for better Light trapping



PID Resistance via optimized mass-production process and optimized material control during all the production fases

#### European



- $\cdot$  "ANDO by Darwin" is a European brand, with 100 % European roots.
- $\cdot$  The Darwin R&D team collaborates with IMEC for new product developments.
- · All products are engineered in Europe according to European norms (EN, IEC etc...).
- $\cdot$  The manufacturing facilities operate with the European insurance partner MünichRE.
- · The company Darwin has offices and is represented in LV, BE, NL, DE, FR, ESP, IT, UK. Warehousing as well as technical support and warranty issues are locally being taken care of.
- · Our Quality control team works with "EnergyVille Belgium" and "Solartester Netherlands" for incoming Quality Controls, such as extra Flash Durability electro-luminance inspections and tests.









#### Darwin Management & Production



ISO9001:2015 (Quality Management Systems) ISO14001:2015 + ISO45001:2018 (Environmental Management Systems)



Testing upon request from Energyville



Darwin products are manufactured in TIER1 – listed production facilities.

#### Certifications













Darwin manufacturing facilities strive to work with a maximum possible Cradle2cradle percentage.

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#### Electrical Parameters at STC

Peak Power-Pmax (W)	415 Wp
Open Circuit Voltage-Voc	37.70 V
Short Circuit Current-Isc (A)	13.96 A
Max. Power Voltage-Vmp (V)	31.80 V
Max. Power Current-Imp (A)	13.06 A
Module Efficiency – Nm (%)	21,25%
Power Tolerance	0+5%

<sup>\*</sup>STC (Standard Test Conditions): 1000 W/m2, Ambient Temp. 25°C, Air Mass (AM) 1.5

# Temperature Coefficient

Temp. Coefficient of Isc	.+0.055%/°C
Temp. Coefficient of Voc	0.289%/°C
Temp. Coefficient of Pmax	0.380%/°C

#### **Electrical Parameters at NOCT**

Max. Power – Pmax	309,6
Open Circuit Voltage-Voc	35,2
Short Circuit Current-Isc (A)	11,16
Max. Power Voltage-Vmp (V)	29,2
Max. Power Current-Imp (A)	10,62

<sup>\*</sup>NOCT (Nominal cell temp.): Irradiance 800W/m2, Ambient Temp. 20°C, Wind Speed 1m/s

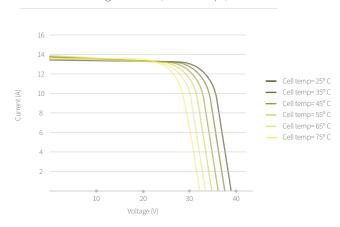
# **Operating Parameters**

Max. System Voltage	1500 VDC
Max. Series Fuse Rating	25 A
Nominal Operating Cell temp.	45 +- 2°C
Operational temp.	-45°C-+85°C
Safety Class	Class II

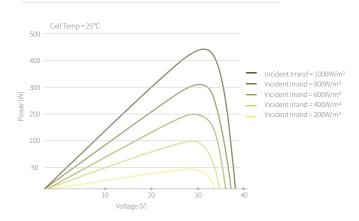
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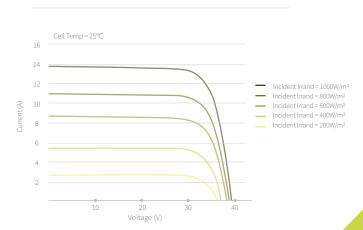
# Current-voltage Curve (Cell Temp.)



# Power-voltage Curve (Incident Irrad)



# Current-voltage Curve (Incident Irrad)





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# Power + Performance Warranty

12 years = 91.5 % 25 years = 85 %



# Mechanical Design

Frontside glass	3.2 mm toughened
	Low-reflection low-iron tempered
	glass for max. Transmission
Coating on glass	Anti-reflection coating Darwin type
Backside	White Composite film
Encapsulant material	EVA/POE
Frame	30 mm ALU anodized Aluminium
	Alloy 6005-T6
	Cradle to cradle concept
Junction Box	IP68, 1500 V, Darwin type
Cable Length	(+) 1200 mm, (-) 1200 mm
Cable Thickness	4mm2 (IEC)
Connector (plug-in system)	EU original Stäubli Plug Socket,
	IP68, MC4-EVO2, 1500 V
Fire class	С
Internal Diodes	3 Bypass Diodes

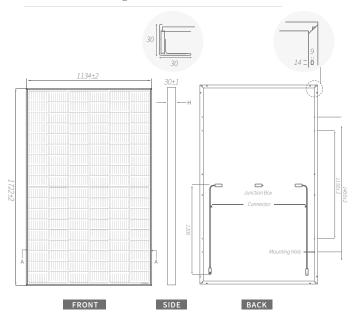
# Mechanical Specifications

Cell	Mono PERC (P-type)
Cell Size	182x91 (182 mm 1/2 cut)
No. of Cells	108 pcs (6 x 18)
Dimensions L X W X H	1722 x 1134 x 30 mm
Weight	21.5 kg (+- 3%) with frame

#### Mechanical Load

Design load (pressure/suction)	3600 Pa / 1600 Pa
Test load (pressure/suction)	5400 Pw / 2400 Pa
Hail Test	Diam. 25 mm, speed 80 km/h

# Mechanical Diagrams



\*All Dimensions in mm | The above drawing is a graphical representation of the product | For engineering quality drawings please contact DARWIN.

### Packaging

Configuration Pallet	36 pcs / pallet
Pallet Size	1722 X 1134 X 1080 mm
Pallet configuration 40ft HQ	26 pallets / container
Qty per 40ft HQ	26 x 36 pcs = 936 pcs

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