

# LP 50 EH Prepress Technology Baler



## The baler

- · Robust design with highest possible reliability.
- User and service friendly.
- Optimized bale size and big feed opening.
- Unique pressure control of friction channel by means of two heavy duty pulling cylinders.
- Main press top and bottom with cam design for better sealing.
- Main press rolling on four heavy-duty wheels guided on wear rails (LP 50 EH2). Main press running on wear blocks (LP 50 EHI).
- Main press with sturdy wear blocks on sides and top.
- Heavy duty bearings for the pre-press shaft.
- Detection system of the pre-press position during operation to secure a safe interlock of inspection hatches and protection covers.

# The pre-press technology

- Ensures that the material always produces a constant counter pressure in the main press chamber.
- Up to 50 % lower energy consumption compared to a baler without prepress.
- No knives on the main ram, no risk for material jamming between knives and press plate.
- · All of the press force utilized for material compaction.
- Increased volume capacity of the machine; the number of prepressing operations may be determined depending on the material to be baled.
- Guarantees an even density throughout the bale = square bales.
- Makes it possible to bale big size material without using a shredder.
- Makes it possible to bale most recyclables to dense, square bales.
- · Low service and maintenance costs.

# The hydraulics

- Main drive motor 22 kW (EHI) and 37kW (EH2) .
- Oil level control system.
- Oil temperature transmitter oil temperature indicated on control panel screen.
- Oil cooler.
- Oil heater (optional).
- · All hydraulic components from well reputed, established suppliers.

## The strapping

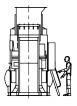
- Strapping system with five vertical needles.
- Simple and reliable twisting unit with an eccentric drive, service friendly, easy access.
- The number of twistings and twisting force adjustable for an optimized relation between wire consumption and stability of the ready bale.
- Very short pigtails (wire ends) no waste of wire.
- Wire guiding system for big wire coils.

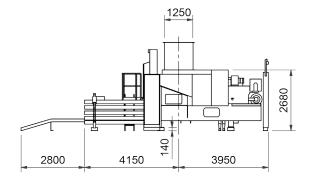
## The control system

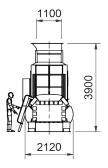
- PREMI 50 HMI Interface system with a fixed Internet connection for operation control and monitoring, presetting of I5 baling programmes.
- Easy operation with a 7" colour Touch Screen.
- · A photocell system for baler and conveyor control.

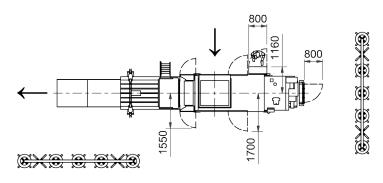
# LP 50 EH Dimensions











Technical Data		LP 50 EHI	LP 50 EH2
Theoretical volume capacity	m³/h	350	650
Max volume capacity	m³/h	200	340
Weight capacity*	t/h	5 - 12	8 - 20
Feed opening L x W	mm	1250 x 1100	1250 x 1100
Bale size H x W (Length variable)	mm	750 x 1100	750 x 1100
Bale weight	kg/m³	400 - 550	400 - 550
No. of vertical strapping wires		5	5
Press force pre-press	t	25	25
Press force main press	t	50	50
Specific pressure	N/cm <sup>2</sup>	63	63
Max oil pressure	Bar	250	250
Oil tank capacity	Litres	600	600
Electric motor	kW	22	37
Oil cooler	kW	1,5	I,5
Machine weight	t	~ 15	~ 15

 $^{\star}$  At a material pre-bale density of 30 – IOO Kg/m  $^{3}$ 

Performance rates and bale densities are subject to moisture, material pre-bale densities, feed rate and other variables when baling.

As part of our continuous product development, specifications are subject to change without notice.

Presona AB, PO Box 63, SE-273 22 Tomelilla, Sweden Tel: +46 (0) 417 19900 Email: sales@presona.com www.presona.com